

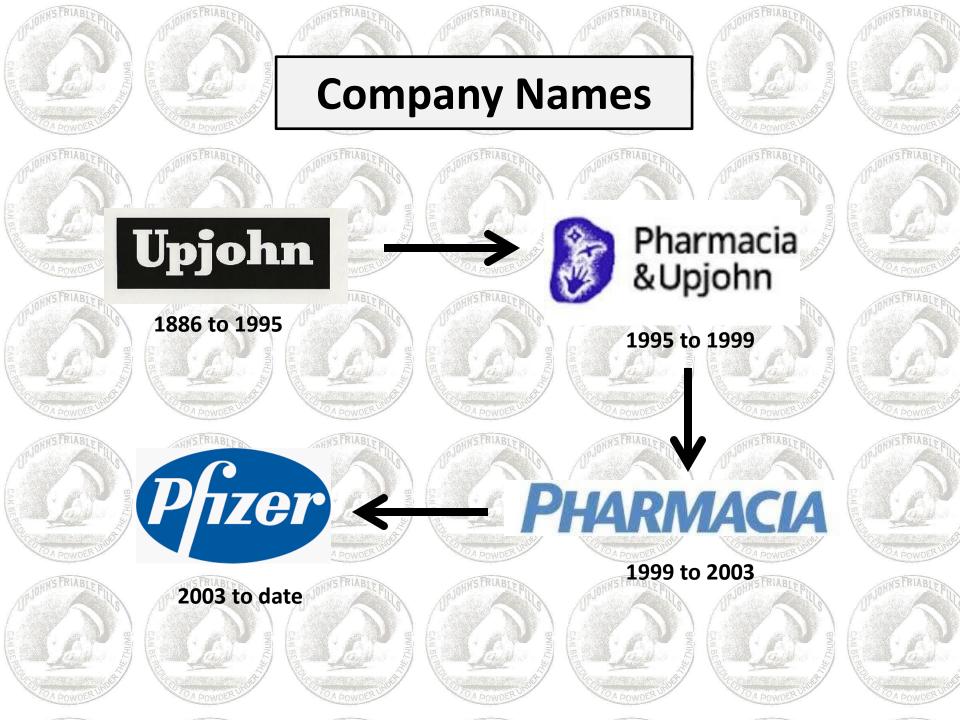




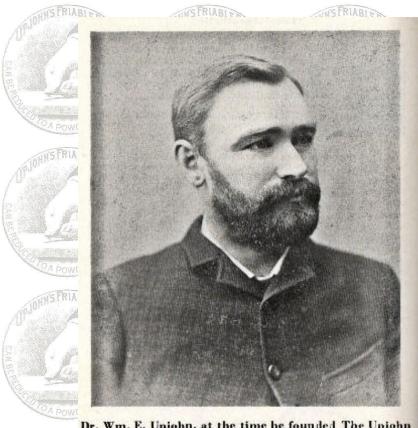


- Started in May 1980 in the Quality Group
- Had 9 different assignments/experiences
- Retired in October 2017 after 37 years
- I was never bored

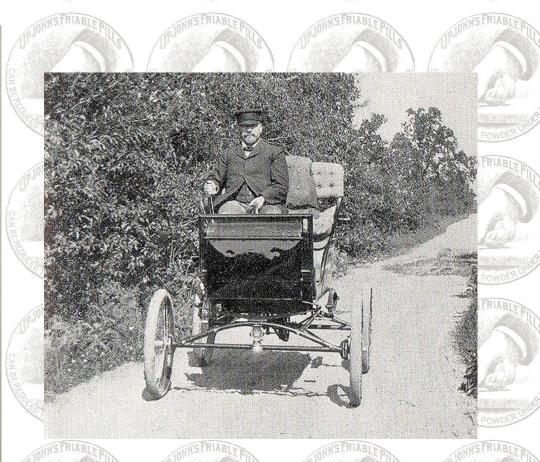
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W.E.Upjohn (1853 to 1932) Founder of The Upjohn Company in 1886

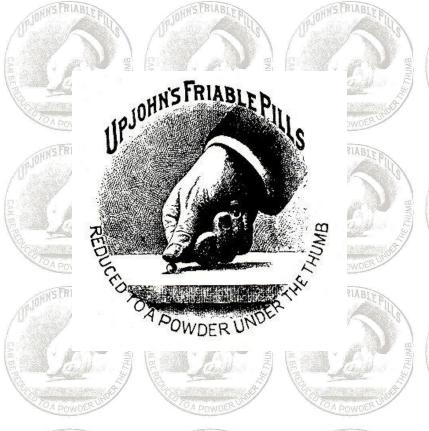


Dr. Wm. E. Upjohn, at the time he founded The Upjohn Company, then known as The Upjohn Pill and Granule Company



His Big Invention was the Friable Pill

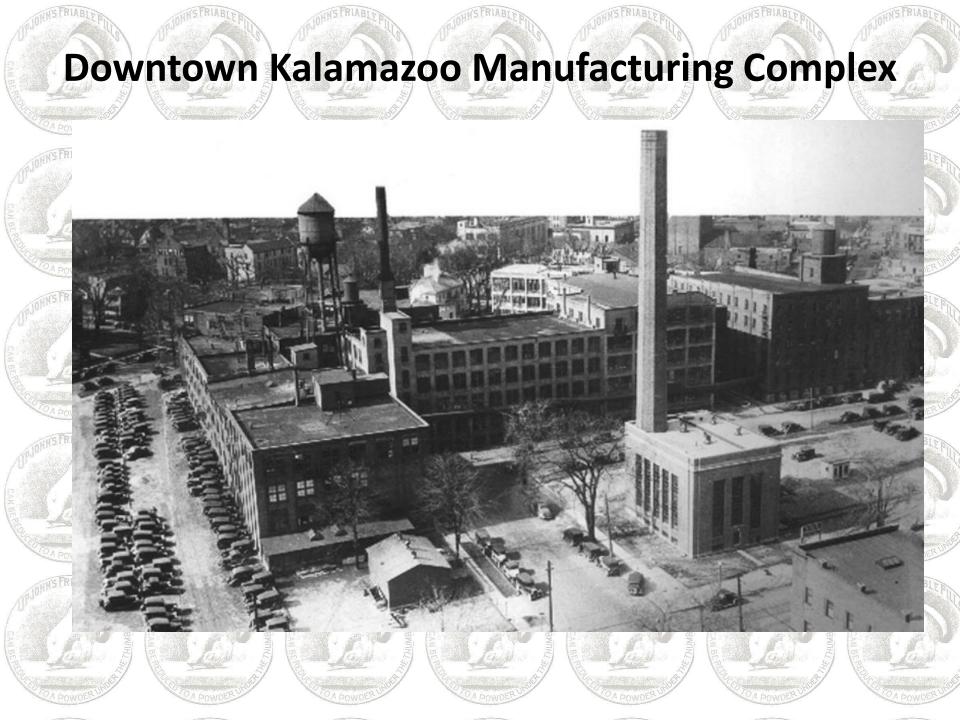
Definition of Friable Easily crumbled





W.E.Upjohn – Not Just a Businessman

- Wrote the charter for Kalamazoo city government
- Was the first mayor of the city
- Funded the building of the Civic Auditorium
- Funded the Upjohn Park, other parks and exercise fields
- Was a nationally-known peony grower
- Bought a 2,000 acre farm in Richland to keep people employed during the Great Depression





Production in the late 1930s



















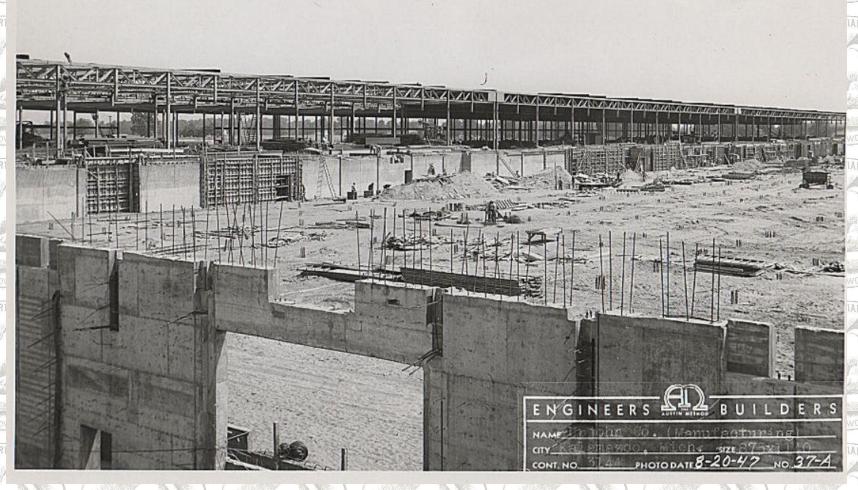


The New Upjohn Portage Site

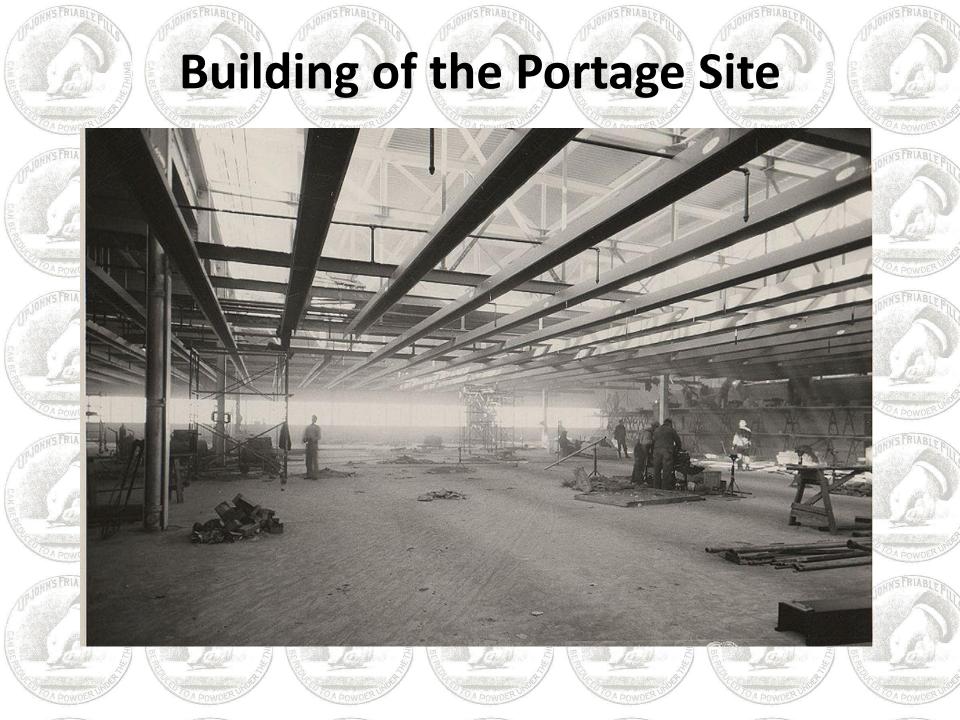
- During late 1945, 1500 acres of farmland were quietly purchased in Portage. Building construction started in 1946.
- Dynamite was used to blow up the trees and old building foundations that needed to be removed.
- The first power house boilers used at the site were from decommissioned World War II navy ships.
- Production of antibiotics started in 1948. For the workers, an old farmhouse on the west side of Portage Road was converted to a cafeteria.

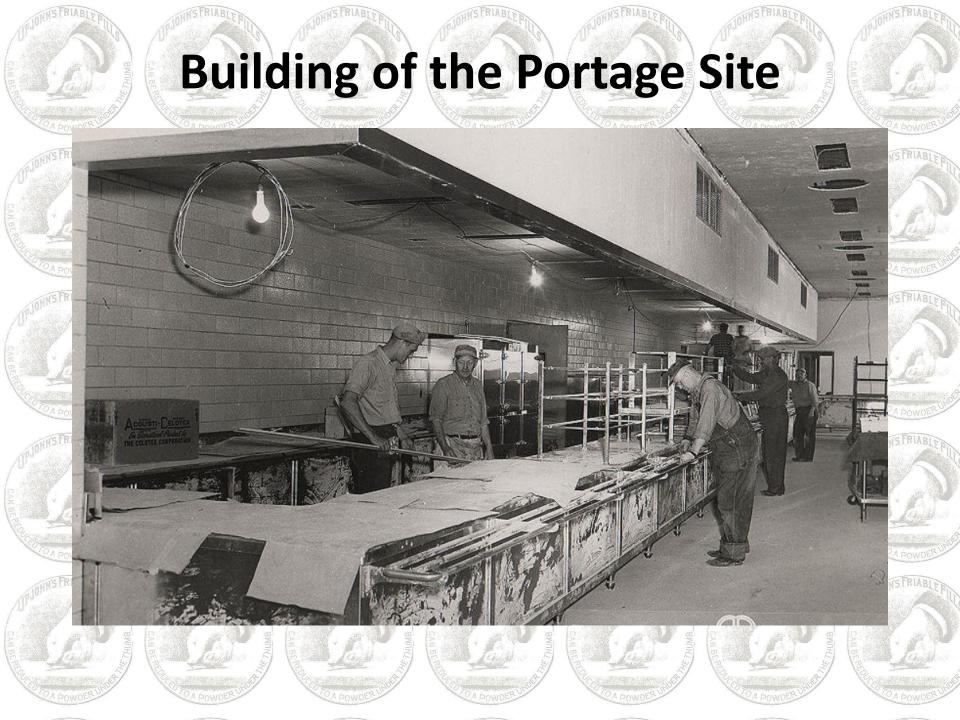
 | Company | Company
- In September 1949 a bus service from Kalamazoo started, using company-owned buses and driven by regular company employees.
- The site was fully opened by 1951.
- The \$31M cost of the new Portage Plant was entirely covered by company earnings. No loans were needed.

Building of the Portage Site











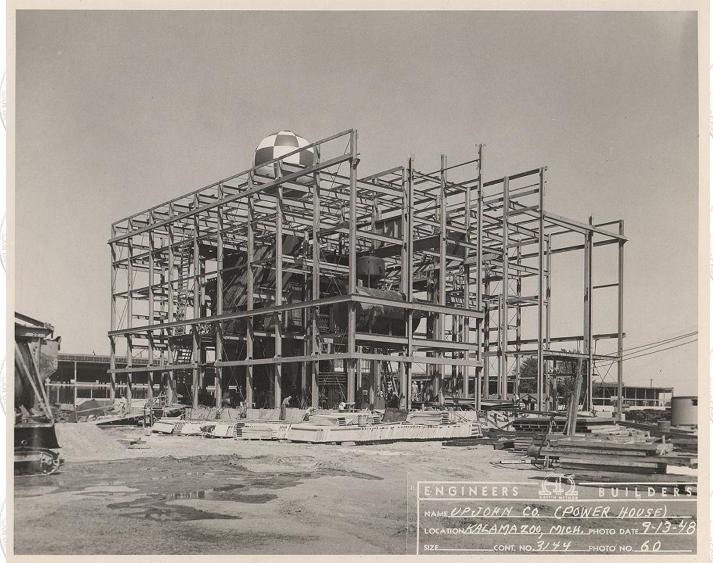
Building of the Portage Site



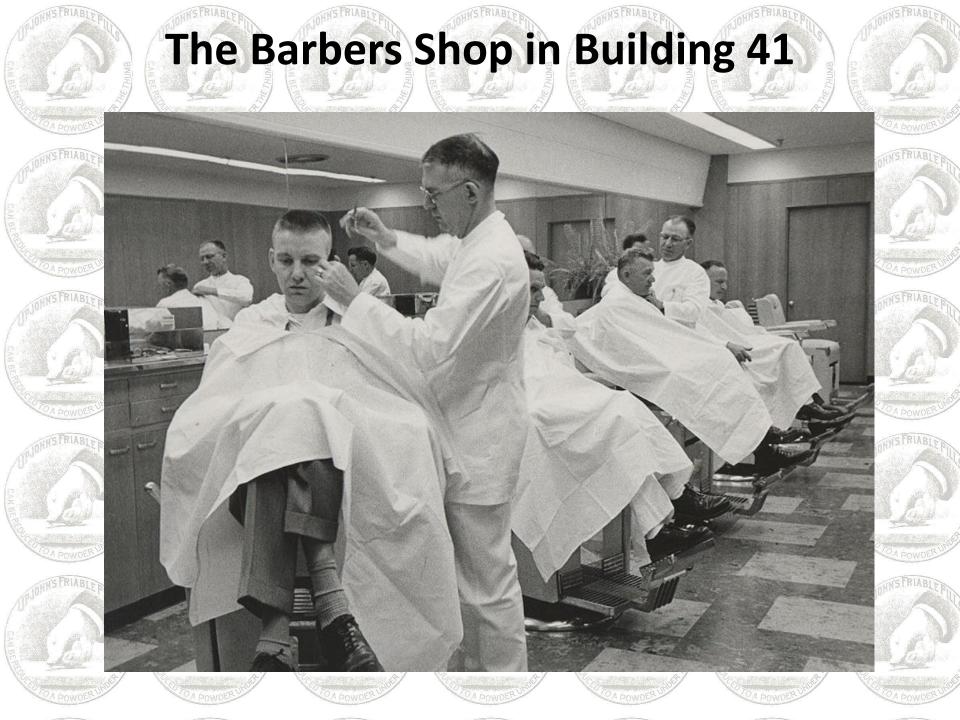




































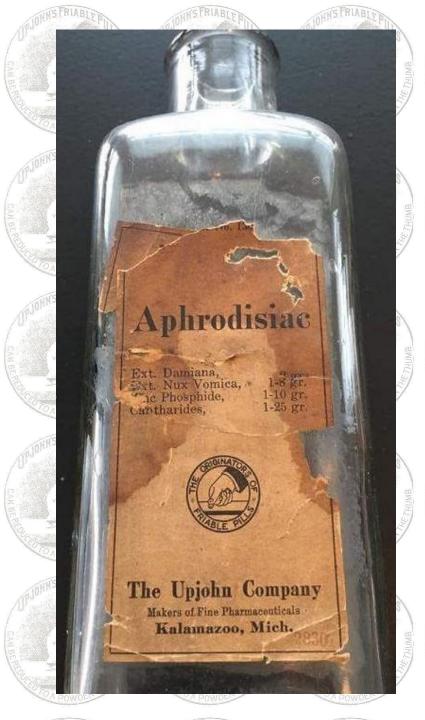
Cocaine, Heroin, Morphine and Opium



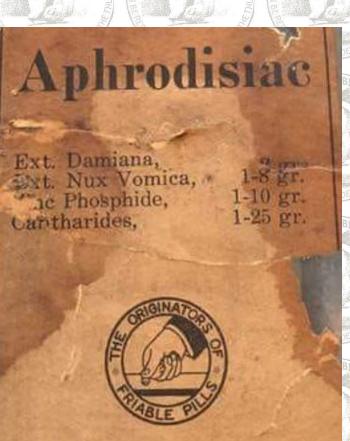












The Upjohn Company

Makers of Fine Pharmaceuticals

Kalamazoo, Mich.





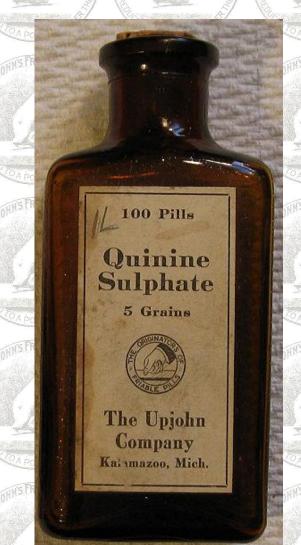
Quinine Pills

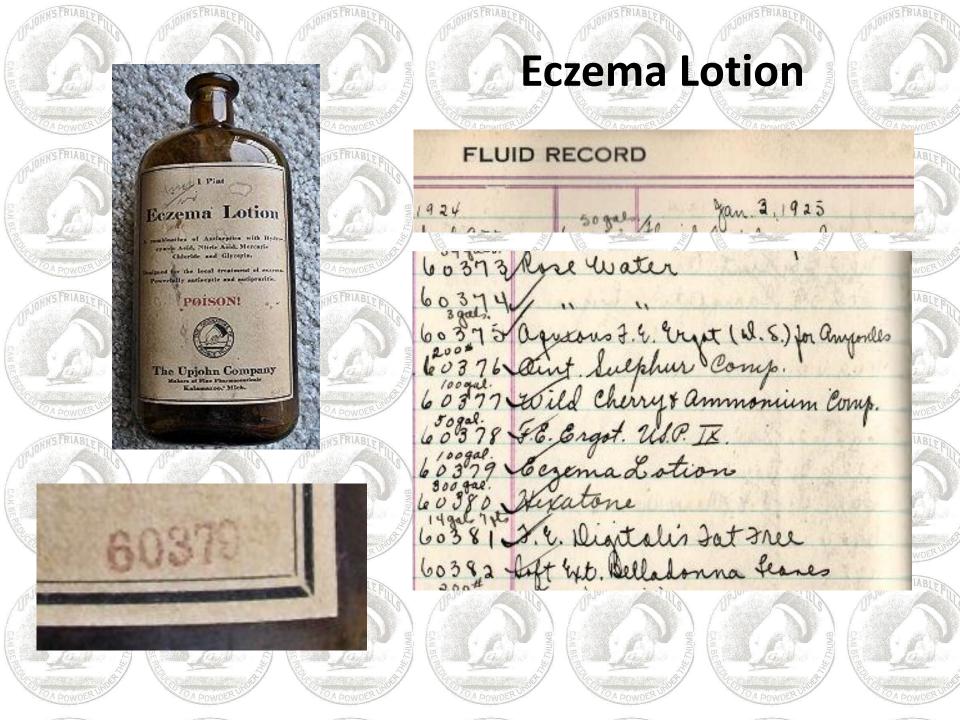


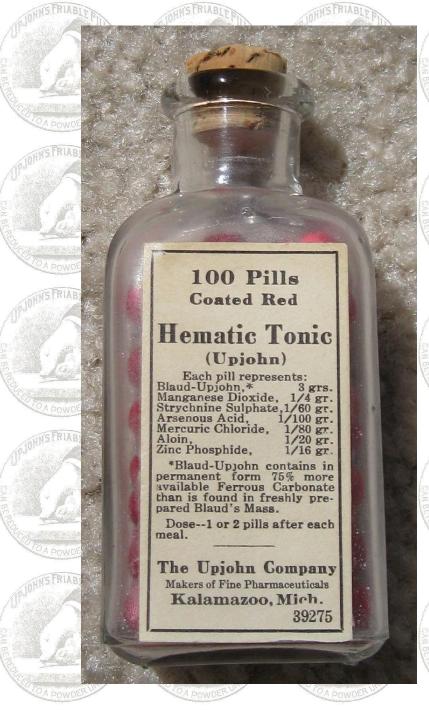
Twelve Pills

Quinine Sulphate, 2 grs.

The Upjohn Company Kalamazoo, Mich.







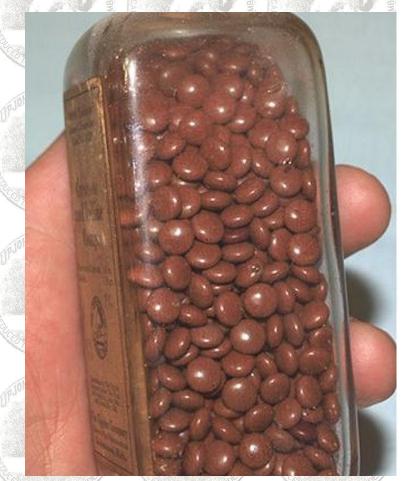
Hematic Tonic Pills





Chocolate Coated





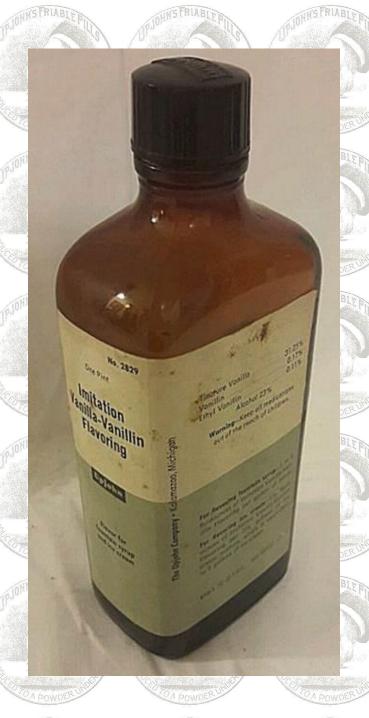














Vanilla

For flavoring fountain syrup—1 to 2 fluidounces of Imitation Vanilla-Vanillin Flavoring per gallon of syrup.

For flavoring ice cream—
1½ fluidounces of Imitation
Vanilla-Vanillin Flavoring per
2½ gallons of ice cream
mixture, which is equivalent to
5 gallons of ice cream.

Warning—Keep all medications out of the reach of children.

Store at room temperature

Tincture Vanilla			31.25%
Vanillin			. 0.17%
Ethyl Vanillin			. 0.11%
Alcohol 23%			

812 073 002

LOT 182 CX EXP 8/93

Manufactured for The Upjohn Company Kalamazoo, MI 49001, USA





Public Tours of Building 41





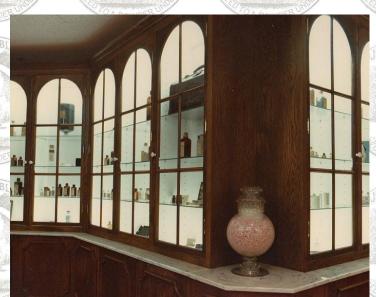


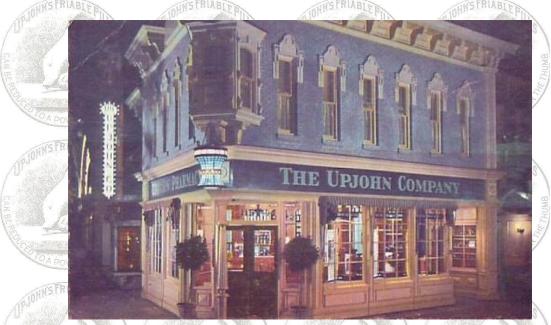


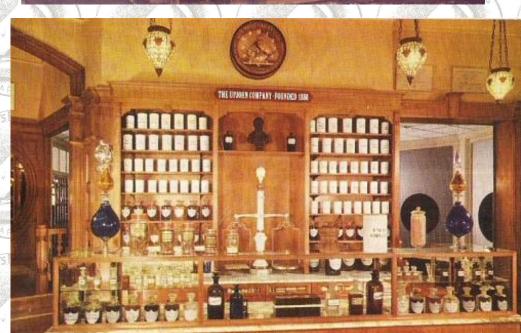
These Upjohn escorts are carefully selected and trained to make the visitors' plant tour both pleasant and worthwhile.











Upjohn in Disneyland

